

THE MASTERS IN STABLING



ON

INDIVIDUALLY DESIGNED STABLES AND EQUESTRIAN BUILDINGS



EQUESTRIAN BUILDINGS

A Family Tradition

Established in 1920, Scotts of Thrapston is the country's leading supplier of timber equestrian buildings. The family run company specialises in manufacturing desirable stables and buildings, for a wide range of purposes, utilising skilled craftsmen coupled with the latest technology.

Many years of equestrian building experience means that Scotts has a thorough understanding of what makes a stable yard work, whether for professionals or private owners. Scotts liaises closely with customers, advising on design and layout that will blend harmoniously with existing architecture where necessary, as well as the practical side of creating an efficient stable yard.

Customer service and satisfaction have always been Scotts' first priority and whether it is a complete professional yard or a small private unit, you can rely on Scotts' experience and personal service to supply you with the ideal building for your needs and lifestyle.



"The stables are now constructed and we are really pleased with them! The whole Scotts experience has been an excellent one, including the design and planning and construction."

Mr E, East Sussex



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OF THRAPSTON

Why Choose Stables from Scotts?

It's actually very straightforward. Scotts stables are simply the best that money can buy. As well as providing a more elegant and efficient environment for you and your horses, they are more robust, last longer and look better than any of the alternatives. Countless horse owners and equestrian businesses can confirm that when you choose Scotts, you've made the professionals' choice.

Here's why...

Scotts knows what they are doing. Established in 1920, Scotts has been designing, manufacturing and installing timber stables and American barns for generations - they understand the needs of horse owners and their horses.

They last for decades, using only the best raw materials, with experienced designers and skilled craftsmen. Scotts produces stables that are, quite simply, second to none.

They look fabulous, it's the little things that matter. The precise positioning of a clock tower or setting the pitch of a roof to match existing buildings, or maybe it's the period window detail or the exact colour of the finish. Meticulous attention to the details helps create a stable that you and your horses will appreciate.

Scotts takes care of everything all under one roof. From initial design and planning permission through to the final installation, the Scotts team will work hand in hand with you throughout the process.

You get exactly what you want, as every stable or American barn is individually designed and manufactured to order. You choose everything from the overall layout right down to the colour of the guttering.

Scotts is great to work with, just a phone call or e-mail away and always keen to help. Scotts makes it all very smooth, even enjoyable, from concept to completion.

Customer endorsements give peace of mind. Scotts can arrange for you to go and see some examples of yards, in your local area. Tried and tested by many horses, you will gain a direct, personal insight into what makes a Scotts yard special.

Dedicated installation team. Scotts' directly employed, experienced and committed team of installers take a pride in the finished stables they create.

OF THRAPSTON



*"It just looks so beautiful - like something out of Homes and Gardens.
I have to keep pinching myself as I cannot really believe it is ours."*

Mrs K, Scotland



Private eventing yard with a 1.2m overhang, 30° pitched roof finished in natural slate and clad in tongue and groove shiplap boarding stained in "Imagery".

Bespoke Requirements

Scotts of Thrapston has worked with all areas of the equestrian world, across the globe, so fully understands the varying requirements and demands from the owners, riders and even the horses perspective. Working closely with Scotts ensures you and your horses are always winners.

The following examples have been included to highlight some of the bespoke needs within specific sectors of equestrian sport, demonstrating the flexibility and diligence that Scotts applies to every different project.

The **private yard**, however small or large, needs to be well designed and practical and if executed appropriately should greatly enhance the value of your property. It must include all of the facilities required to run a yard but in a set up that is aesthetically pleasing and sits well within the site.

Professional yards are designed to provide an effective and practical working environment as well as catering for the horses specific needs. Scotts' personnel work alongside equestrian architects and contractors to ensure the yard is designed for maximum business benefit and has all the essential features specified e.g. larger loose boxes, additional ventilation, veterinary boxes, staff rest room, toilet facilities and offices, to name but a few.

Commercial yards need to maximise the number of boxes within the space available and the E-shaped yard proves a successful solution for the customers and staff. Characteristically, such yards need to

include a reception area, changing facilities, grooms accommodation, disabled access, bespoke tack areas, washdown areas and easy access to feed and bedding stores.

Due to the high levels of perfection required in the **dressage** genre, Scotts aims to provide buildings to make life as easy as possible. Large tack rooms, washdown areas and extended overhangs all assist with the daily requirements and, typically, L-shaped or U-shaped yards prove the most popular for the dressage yard.

Polo players and owners have distinct demands from their stable yard, to ensure happy polo ponies. The design of a polo yard, for example, generally has smaller stables with pony height bottom doors. Extended overhangs are often a feature whilst tack rooms are purpose designed.

Carriage driving inevitably requires more space with wider than normal access in and out of the yard. A carriage house is generally integral to the yard, adjacent to the loose boxes, with security features as standard. Carriage drivers require covered walkways within the design for shelter when harnessing and 'putting to'.



Scotts of Thrapston would be delighted to discuss your specific project, whatever discipline of the equestrian world you embrace, whether for business or leisure, with the aim of satisfying your individual wishes and needs.

"I am delighted with the stables, which exceed our expectations. I am over the moon."

Mrs M, Chester



Private yard with service corridor to the rear of the boxes and a 1.8m overhang with oak posts, a 42.5° pitched roof finished in client's own tiles and clad in feather edged boarding stained in "Light Oak" with stone facings in part.

A Step By Step Approach

MAKING YOUR VISION A REALITY

Whatever your vision, Scotts will work hand in hand with you to make it an investment to last a lifetime. In simple terms, Scotts will guide you through what can be perceived as a daunting process, resulting in a finished product that is truly second to none. Scotts aims to make your journey, from start to finish, as straightforward as possible.

The whole process, from design to installation, will be handled by the Scotts team of experts working closely with you. This simple step by step approach below gives an overview of what is involved if you invest in a Scotts stable.

THE DESIGN & ORDERING PROCESS

Initial discussion of your ideas, requirements and budget for an understanding of your desired stable layout and design.

Recommendations for a suitable layout and specification from the friendly Scotts team along with ball park figures for budget purposes.

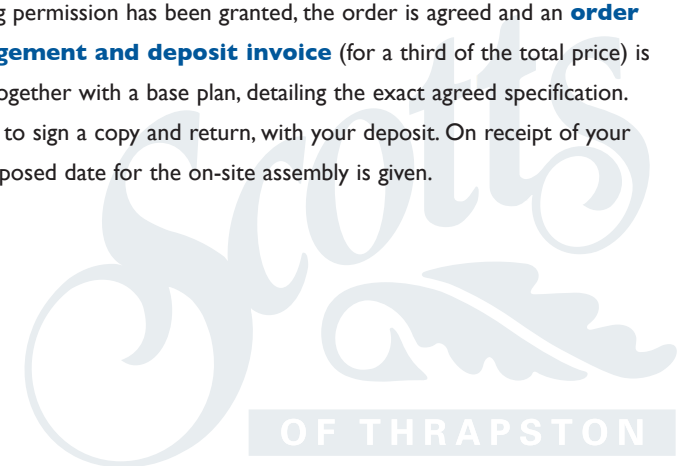
Site visits are welcomed and Scotts staff use this as an opportunity to familiarise themselves with your site, to greater understand your specific needs and to offer pertinent advice.

You will also be encouraged to **view examples** of completed Scotts projects in your locality to see for yourself the quality of the buildings and the attention to detail.

Designing the ideal stable yard to meet your specific needs is a critical factor in the process. Scotts staff prepare initial plans and drawings for your approval along with an itemised quotation relating to your project.

Once the layout design and specifications have been agreed, **full layout and elevation drawings** are then completed so that they can accompany your planning application, helping to make this process smoother. Scotts can offer assistance with the planning process or would recommend you seek advice from a planning consultant if you are in a particularly sensitive area.

Once planning permission has been granted, the order is agreed and an **order acknowledgement and deposit invoice** (for a third of the total price) is sent to you, together with a base plan, detailing the exact agreed specification. You will need to sign a copy and return, with your deposit. On receipt of your deposit, a proposed date for the on-site assembly is given.



"Everything looks fantastic thank you. Your team were punctual, fast, polite and I would happily recommend Scotts."

Mrs C, Derbyshire



Private L-shaped yard with a 1.5m overhang and oak posts, 30° pitched roof finished in "Metroslate" and clad in tongue and groove shiplap boarding stained in "Light Oak" with stone facings in part.

Your Journey

THE MANUFACTURING PROCESS

Scotts' stables last for decades with the minimum of maintenance, and there are countless examples still in operation after generations of hard use.

The stable itself and all of the ancillary structural components are manufactured in Scotts' purpose built factory in Thrapston. Attention to detail at this stage is critical and skilled, local craftsmen use high quality materials at every stage of manufacture.

The manufacturing team is highly experienced and has supplied the equestrian world with unrivalled stabling for over 50 years. Supporting this quality manufacture with Scotts' exceptional customer service philosophy, gives you **total peace of mind.**

THE CONSTRUCTION PROCESS

THE BASE

Once Scotts has received your firm order and initial deposit, drawings and detailed instructions will be provided with regard to your base. This information will enable the concrete base to be laid with a dwarf wall of semi-engineering bricks, to the correct specification, ready to take the completed timber stables.

Scotts can offer advice with respect to the groundworks, concrete base and drainage from initial specification through to completion on site, ready for the installation of your stables.

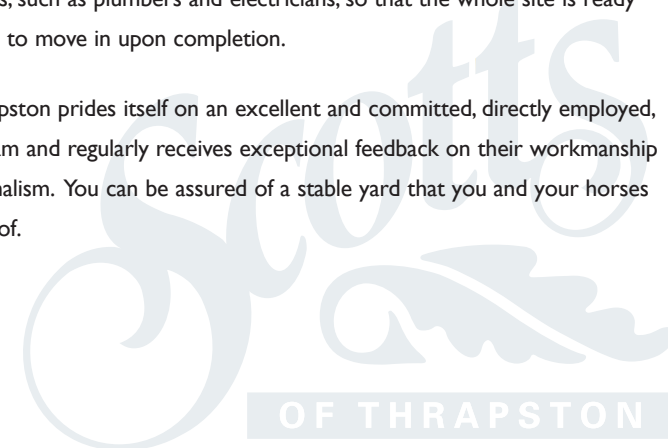
Once the base has been completed, a member of the Scotts team will visit your site to check the measurements and to agree a start date with you.

FINAL INSTALLATION

A dedicated and experienced installation team is responsible for the final construction of your yard. At an agreed date, Scotts will deliver and construct your stables and associated buildings onto the prepared site. At this stage, the walls, internal partitions, doors, windows and roof are all brought together to complete the project.

The Scotts team is more than happy to co-ordinate with other specialist subcontractors, such as plumbers and electricians, so that the whole site is ready for the horses to move in upon completion.

Scotts of Thrapston prides itself on an excellent and committed, directly employed, installation team and regularly receives exceptional feedback on their workmanship and professionalism. You can be assured of a stable yard that you and your horses will be proud of.



"Wouldn't have any other boxes. Once you have had Scotts, nothing compares."
Miss O, Channel Islands



Small, private U-shaped yard with a 1.8m overhang and oak posts, 35° pitched roof finished in client's own tiles and clad in feather edged boarding stained in "African Walnut" with stone facings in part.

Planning Your Yard

PLANNING PERMISSION

Planning permission is compulsory for commercial stables and invariably necessary for all developments, so assisting with the bureaucracy is a standard part of the service you can expect from Scotts.

An appreciation of surrounding architecture, past history and access to the highways is key to a successful application and Scotts' personnel will certainly help when it comes to designing your stables to meet planning requirements. A site visit is usually recommended to enable Scotts to produce a scheme that will gain both your approval and that of the local authority.

Scotts will supply a full set of drawings to accompany a planning application and can assist with the application. In particularly sensitive areas, however, Scotts may well recommend that you seek advice from a planning consultant, at an early stage. Scotts has worked closely with many planning consultants on behalf of clients.

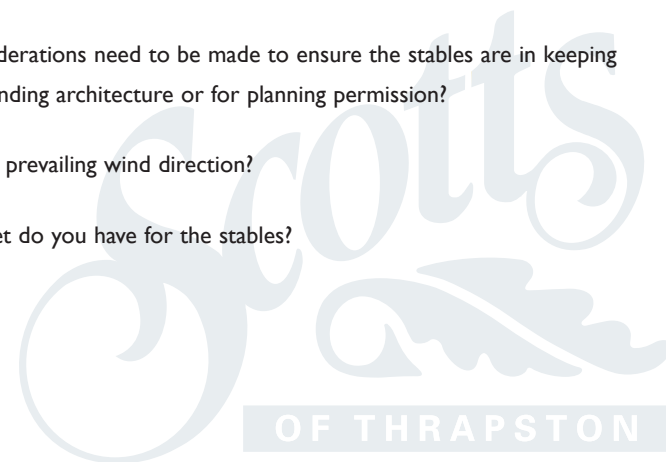
CONSIDERING YOUR OPTIONS

When developing and designing your stables, there is so much to consider at the outset and attention to detail and meticulous planning is of paramount importance. A common mistake is not seeking professional advice and spending enough time at the planning stage when undertaking a new stabling project, which can lead to wasting money and not developing the yard best fit for purpose.

Scotts of Thrapston, however, will be on hand at every stage to ensure you get precisely what you and the horses need.

Listed below are a number of key considerations that Scotts believes will assist you when initially planning your stable yard:

- How many stables do you require and in what timescales?
- Where do you want to locate your stables?
- How much land do you own?
- What is the ideal layout to suit your working practices?
- What considerations need to be made to ensure the stables are in keeping with surrounding architecture or for planning permission?
- What is the prevailing wind direction?
- What budget do you have for the stables?



"The buildings look stunning and we are delighted with the craftsmanship and the high level of detail used."
Mr & Mrs A, Cambridgeshire



*Private L-shaped yard with a 1.2m overhang,
35° pitched roof finished in a mock slate and clad in
feather edged boarding stained in "Ebony".*

A Practical & Attractive Investment

DESIGN CONSIDERATIONS

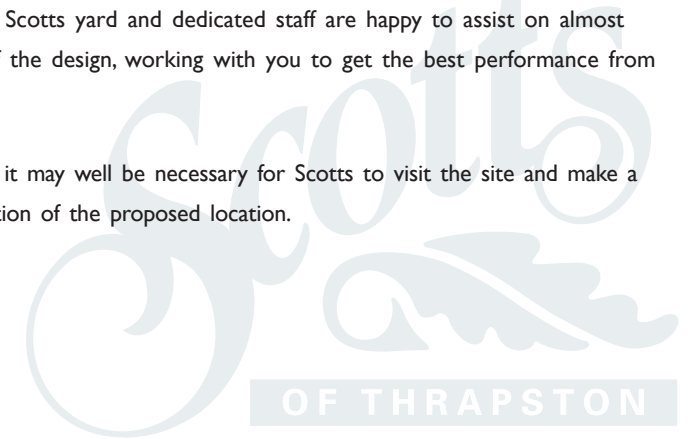
Careful design will ensure your stables are a practical, functional and attractive investment. Following an initial consultation, taking into account your main criteria and budget, Scotts will produce a detailed plan for your consideration.

Precise and careful positioning of loose boxes, tack rooms, feed rooms and hay stores will make the yard easy to use and generally improve the working environment. Similarly, the effective siting of access paths and the overall orientation of the stables will ensure adequate accessibility for deliveries and visits from farriers or vets.

In essence, sympathetic and well executed designs will make certain that the stables perform well and blend in with the existing buildings and surroundings, thus adding value to your property.

Many years of equestrian and manufacturing experience have gone into the planning of a Scotts yard and dedicated staff are happy to assist on almost any aspect of the design, working with you to get the best performance from your yard.

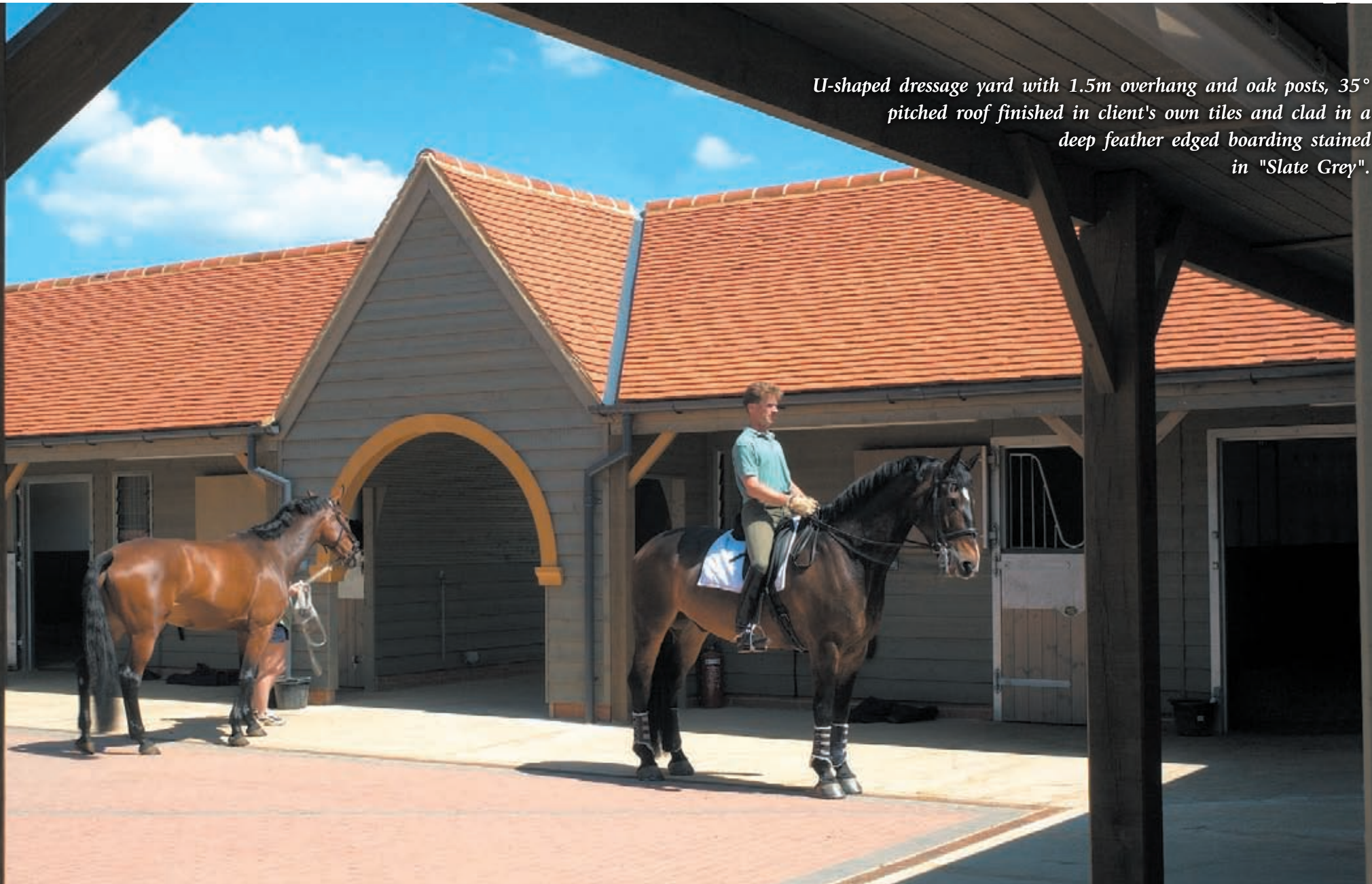
At this stage, it may well be necessary for Scotts to visit the site and make a closer inspection of the proposed location.



"Simply wanted to say that we have been thrilled with the thought and care that's clearly gone into all of this. The end result has genuinely surpassed our expectations."

Mr & Mrs F, Bristol

U-shaped dressage yard with 1.5m overhang and oak posts, 35° pitched roof finished in client's own tiles and clad in a deep feather edged boarding stained in "Slate Grey".



Design & Layout

YARD LAYOUT DESIGNS

Working with CAD systems, the Scotts design team will produce detailed drawings of your yard and can incorporate all of the traditional features one may wish to find in a stable complex, along with the design considerations discussed at the planning stages. Scotts will design a yard best suited to your equestrian set-up, with the most typical yard layouts falling into one of the following categories:

Straight line yard

A straight line of loose boxes are of significant benefit where space is at a premium. Although generally chosen for smaller or private yards, this layout option can also offer benefits to larger yards that need to stable horses temporarily in outlying areas.

L-shaped yard

One of the more popular layouts, the L-shaped yard provides a convenient and attractive option, particularly suited to a corner location. The L-shaped yard offers easy access to all boxes and can provide effective shelter for the horses.

U-shaped yard

For larger yards, requiring an efficient working environment, the U-shaped layout provides the best solution. This shape yard offers increased shelter and allows for easier management of staff and horses. Alternatively, a courtyard design is an extension of the U-shaped yard often suited to the commercial or professional set-up.

E-shaped yard

Typically, this layout is employed within a commercial yard with additional buildings e.g. offices and workshops. An E-shaped yard helps to create two distinct areas of the yard, whilst all being connected together, often with shared central facilities.

However, Scotts is renowned for building stables to meet customers requirements and almost any shape and size can be accommodated within the Scotts design service. Every stable is a one-off and Scotts can confidently claim to give you a yard which is uniquely yours, whether it fits into the layout designs above or not.



"May I take this opportunity to thank the Scotts team for a brilliant job. The stables are superb, we could not be more pleased."
Mrs B, Shropshire



Personalising Your Stables

AS INDIVIDUAL AS YOUR HORSE

Personalisation of your stables is easily attainable by working with Scotts. You can determine the final look of your stables by carefully considering a number of features on offer and the choice is endless.

Some of the more popular design features are detailed here to help you consider what would look striking and would suit your needs. Further, specific details on some of these distinctive features can be found within this brochure.

Walk-throughs and archways

Design features such as walk-throughs and archways are a popular addition as they not only create a focal point to a yard but double up as wash down areas, storage for horse boxes and cover for the farrier; to name but a few possibilities.

Cladding and colour choice

Scotts offers a choice of cladding along with paint and stain options for your stables, which further adds a different finish and look to the stable, depending on your final specification. You can also specify contrasting stable doors to create a distinctive look.

Architectural features

Features such as rustic oak posts or hipped roofs can complete a stable design which is exclusive to you.

Roof finishes

Scotts offers a wide choice of roof finishes for your stables to meet almost any requirement. The full range of roofing options are detailed on page twenty.

Accessories

Clock towers, clocks and weather vanes all add visual interest to the stables and are designed to combine tradition and beauty. They can add the perfect finishing touch to any stable yard, however large or small.

Bespoke design features

Sympathetic design features will ensure that your stables will blend in with the existing architecture as it is often a legal requirement that the choice of materials are approved by the local authority prior to construction.

For example, a project in Norfolk required part of the yard to be externally finished in local stone, complete with flint dressings and a pantile roof.

This sort of bespoke project, to meet local authority stipulations, is where Scotts' depth of experience really shows.



"Many thanks for a lovely job done on my stables. I am looking forward to putting the horses in, although I must say they look too good for horses."
Mrs D, Wales



The Roof

STANDARD ROOF CONSTRUCTION

Scotts of Thrapston offers a range of roof options, to ensure your stables blend in with the surrounding architecture and are best suited to your requirements.

As standard, a Scotts stable will be manufactured with a 25° pitched roof of a purlin construction, with a high performance mineralised felt covering in a light grey finish. This standard roof offers a 1.2m ventilated overhang. The rear is ventilated, at eaves level, and roof vents are fitted at regular intervals to ensure that there is good air movement within the boxes.

The pressure treated deep fascia board is designed to take square line guttering and, finally, this roof construction can be supplied with a variety of optional roof finishes (at an additional cost) including those detailed here.



OPTIONAL FINISHES

Felt tiles. These are cost effective and are available in a variety of colours and can be fitted on roofs up to a 30° pitch. Felt tiles are sometimes accepted as a replacement material for conventional tiles by local authorities.

Profile metal sheeting. A maintenance free, steel finish available in a wide choice of colours. Performance guaranteed for up to 30 years, offering peace of mind.

Eternit profile 3 fibre cement. Pre-fabricated fibre cement sheets, in a choice of colours to suit your requirements. It is available with its own integral vented ridge system to aid ventilation within the boxes.

Metrotile. A traditional looking roof tile manufactured from a lightweight steel, with asphalt finish, available in a choice of profiles and colours. Metrotiles are robust and heavy duty and give a high level of aesthetic satisfaction. Available in different profiles to easily blend in with surrounding buildings, replicating the look of a conventional tiled roof. Metrotiles have a 50 years plus life expectancy.

Scotts can offer advice on the whole roofing package from the best roof covering, through to sourcing and fitting specialist tiles. If preferred, however, you can source your own tiles to match existing buildings and arrange for fitting by a local contractor. Speak to the sales team for further advice.

"Thank you for everything. It is all that I ever dreamt of. They really are fantastic stables – 'Simply the Best'."
Mrs F, Herefordshire



ALTERNATIVE ROOF CHOICES

Alternatively, Scotts can supply trussed rafters to take clay or slate tiles, or cedar shingles, so that new buildings can match existing ones. Scotts of Thrapston manufactures bespoke roof trusses, adhering to ISO 9002 and the TRA Code of Practice, in their production facility and can design a truss to meet most stabling applications.

With a Scotts scissor style trussed rafter roof the interior headroom is maintained and the roof pitch can be increased up to 45°, to take specialist roof tiles. In fact, any pitch greater than 25° will typically have a trussed rafter roof and will be designed to specifically suit the weight of the roof materials required.

Furthermore, trussed rafter roofs allow greater flexibility enabling much larger overhangs to be incorporated into the stable design.

Scotts of Thrapston can also supply roof trusses separately, complete with overhang boarding, for brick or block built stables and buildings, direct from their specialist Roof Structures division.

OF THRAPSTON

Exterior Cladding

DISTINCTIVE STYLING

The aesthetic appeal of a stable yard is partly dependent on the exterior cladding and you can choose the cladding to suit surrounding buildings or your personal taste.

Scotts utilises their own pattern tongued and grooved shiplap boarding as standard which is affixed to a durable timber frame construction. Alternatively, you can specify rough sawn, rebated feather edged boarding, for a more rustic look or even specify your own special profile.

As standard, the cladding is machined from carefully selected European Redwood boards and is vacuum pressure impregnated with Osmose Naturewood to promote a long maintenance free life. In some cases, a fire protection to the cladding is required and Scotts can offer a flame retardant treatment. Further details can be supplied as necessary.

In order to comply with local authority planning regulations, stone or brick cladding can be incorporated into a Scotts designed stable to offer a more traditional finish. Additional details are available on request.

A WIDER CHOICE OF FINISHES

When decoration is required, Scotts is pleased to offer a wide variety of stain and paint finishes and will supply colour charts and samples at the order stage. A stain or paint finish is ordinarily applied in the manufacturing process prior to the panels being assembled, ensuring all the tongues are individually painted, and a final coat is applied on site at the installation stage.

Additionally, doors, barge boards and finials can be painted in contrasting tones to enhance the overall appearance of your stables creating a distinctive and unique look.

OF THRAPSTON



"We are delighted with the end result. They are by far superior to any other wooden stables we have seen."
Mrs B, Cheshire



The Interior

INSIDE A SCOTTS STABLE

The interior of Scotts' stables is specified to an extremely high standard and additional features can be chosen to improve the living conditions for your horses.

As standard, exterior grade, high density kicking boards are fitted to eaves height in all Scotts' loose boxes. This moisture resistant boarding has extra timbers fitted behind it to improve performance and its durability has proven ample for most horses, over many years. However, for particularly boisterous horses and certainly for all professional applications, Scotts recommends the fitting of 'Stokbord', to a minimum height of 1.2m on top of the standard kicking board, for extra protection.

The standard Scotts kicking board can be steam cleaned and, if required, can be painted to give a more traditional feel to the boxes.

All roof timbers can be lined underneath and this gives a flush, dust free finish to the interior of the boxes and maintains the headroom. Where weather conditions are extreme or the stables are located in an exposed area, it is recommended that insulation is fitted to the walls and roof area.

Tack room interiors are, similarly, lined to eaves height and come complete with a flat ceiling to keep the tack in ideal conditions.

Scotts can supply additional accessories to complete the interior of the loose boxes and tack rooms, for example white hygienic linings

are available for vets areas or washdowns. Galvanised steel can be fitted behind the boards in the tack room for additional security. Standard and optional items are detailed below and on the following page. Please contact the sales team for additional items and finishes that can be specified, to meet your personal requirements.

FIXTURES AND FITTINGS

Scotts provides mangers and tie rings within each loose box and saddle and bridle racks with each tack room, as standard. Other fittings can also be supplied, at an additional cost, and a few examples have been specified opposite for you to consider when creating the ideal stable for your horses.

In essence, fixtures and fittings can be chosen to suit your individual requirements. Many of these are also available to purchase separately whether for an existing Scotts stable, for the renovation of older buildings or even for brick built stables. For further details, visit www.scottsofthrapston.co.uk/accessories



"From the beginning, you have been amazing at ensuring outstanding service,
advice, quality and timely project completion."

Mrs B, Lancaster



OPTIONAL EXTRAS

Scotts can supply a whole variety of additional items for your stables and a selection are listed here.

Boxed in mangers

Saddle horses

Internal grilles

Automatic drinkers

Sun pipes

Rubber matting

Hay racks

Haybars

Feed bins

**Specialist tack
room fittings**

Rug racks

Anti-caste rails



Doors



HIGH QUALITY AND DURABLE DOORS

Scotts' loose boxes are all fitted with a 'Newmarket' stable door and frame, which are designed and manufactured to an exceptionally high specification. The door is clad with tongued and grooved pressure impregnated boarding with a heavy duty galvanised steel lining and a deep door capping to prevent chewing. The door frames are pressure treated and encased in galvanised steel for extra durability. Wider and taller doors can be provided, for example for mares and foals or for racing yards.

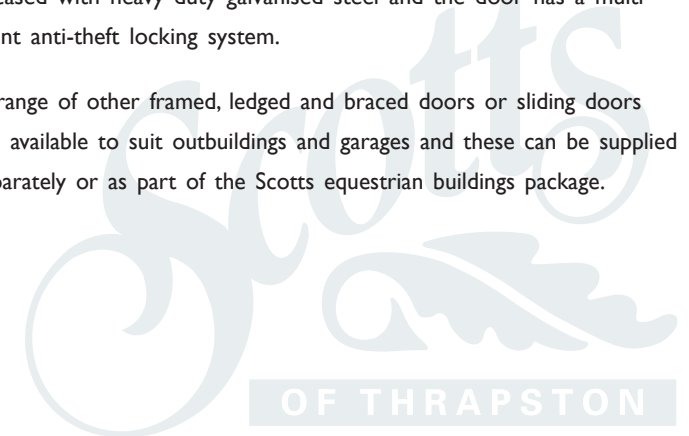
A magnetic catch is fitted to hold the top door open and a cabin hook for the bottom door. Galvanised bolts and kick-over catches come as standard. Anti-weave grilles and extra galvanised sheeting are also available for the top door, at an additional cost.

Rear top doors are proving a popular additional option for many customers, offering the horses an all round view, whilst improving the circulation of fresh air. As with the standard stable doors, these have a galvanised metal frame and can also be offered with a glazed section that provides additional daylight when the door is closed.

Extra wide stable doors, sliding barn doors and curved headed doors have all been supplied to previous customers and Scotts can manufacture to suit individual requirements. Similarly, Scotts can supply doors and windows to fit into brick built stables and bespoke items are available for the refurbishment of existing stables or to suit detailed specifications.

Scotts offers a high security tack room door and frame. The frame is encased with heavy duty galvanised steel and the door has a multi point anti-theft locking system.

A range of other framed, ledged and braced doors or sliding doors are available to suit outbuildings and garages and these can be supplied separately or as part of the Scotts equestrian buildings package.



"Thank you for everything. I will have absolutely no hesitation in recommending Scotts to anyone and everyone."

Mrs B, Warwickshire



A professional pre-training yard with a 1.2m overhang, 30° pitched roof finished in pantiles and clad in tongue and groove shiplap boarding in "Spruce".

Windows

PROVIDING ESSENTIAL VENTILATION AND LIGHT

Within each loose box, Scotts offers a standard louvred window, glazed with laminated glass, fitted into a galvanised steel frame with an internal galvanised grille. This design offers maximum security as well as instant and controllable ventilation.

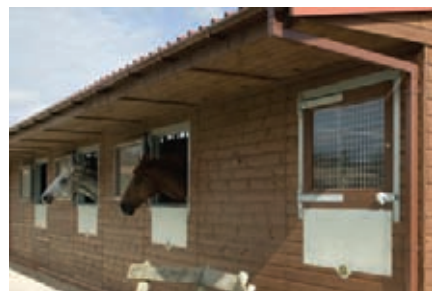
Specialised windows and fenestration patterns can be designed and manufactured by Scotts of Thrapston to suit individual projects and requirements or to comply with planning regulations, as necessary.

In recent years, alternative window styles have been requested and Scotts is able to supply a variety of options including hopper

windows, sliding aluminium windows and even standard casement windows for offices or workshops. Your chosen style of window can normally be incorporated into any of the Scotts buildings and appropriate advice will be given at the design stage.

Scotts' windows and doors can also be purchased separately to fit into brick built stables or for the renovation of existing stable buildings.

Visit www.scottsofthrapston.co.uk/accessories for further details.



Combination Yards

"We are all delighted with the stables and hay barn. They have been much admired by anyone and everyone that calls in."
Mrs M, West Sussex



STABLES WITH A DIFFERENCE

Whether you are looking to create a domestic yard for personal use or a combination yard for a small equestrian business, the flexibility of Scotts' timber buildings offers great scope in design terms. The ability to make buildings to almost any size, in a multitude of layout designs, ensures you can create a stable yard with a difference.

Workshops, offices, hay stores, log stores, garages and even gyms can be easily incorporated into any complex and are increasingly being specified into new projects.

Scotts always encourages customers to view an existing yard in person to see, first hand, the quality of workmanship that helps the loose boxes and other buildings withstand the rigours of daily use. This process also enables customers to appreciate the different applications and design features.

Invariably, a new stable yard needs to be functional and designed to suit a specific lifestyle but it can still be an attractive addition to a property. In fact, sympathetic design will ensure that your stables will blend in with the existing

architecture. For example, you can specify the pitch of a roof or the width of a door to match existing barns and even use special materials to create the desired effect.

In a brochure of this size, Scotts is only able to give you a taste of the scope and flexibility of its work. If you have a particular layout or design in mind, please contact the sales team for professional guidance and advice.

OF THRAPSTON

American Style Barns

CHARACTERISTIC AND EFFICIENT BUILDINGS

Increasingly popular, the American style barn offers a distinctive building that has everything in one place, arranged around a central passageway. The American barn provides essential shelter from the elements, for horses and staff, and makes for a more efficient workplace.

The Scotts American style barn has been carefully designed, over many years, from a structural, aesthetic and equine stand point. Continual product development ensures this building incorporates specific design requirements, as standard, although bespoke features can also be specified.

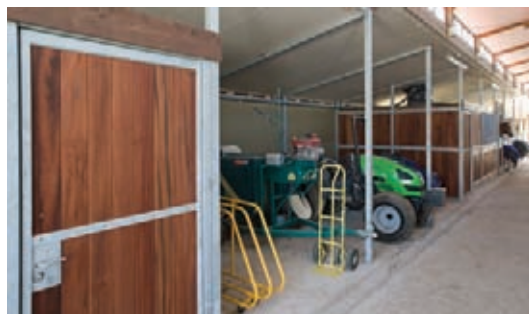
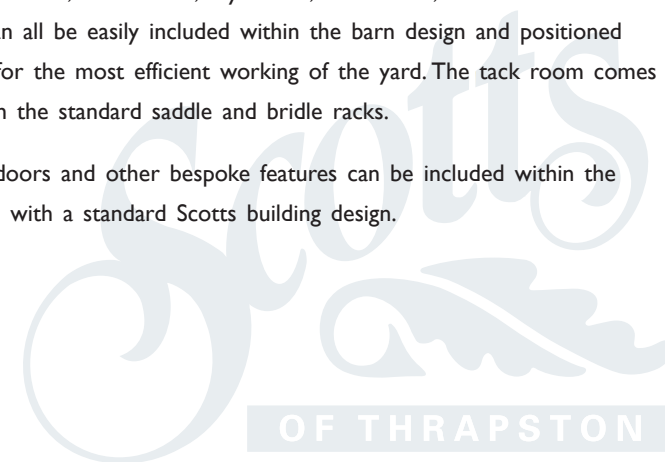
The standard features all contribute to the welfare of the horses and the comfort of the grooms. The rear louvred windows with grille, for example, offer additional light and ventilation into the building supplemented by a distinguishing ventilated ridge detail. Rear top doors can be supplied as an alternative or as well as the louvred windows offering even more benefits of light and air.

THE INTERNAL FINISH

All of the interior stalls are lined with kicking board to eaves height. The partitions can have galvanised grilles with hardwood panels to the front and dividing partitions. Alternative internal partition designs can be sourced to suit personal preferences and can include more traditional styles. Each stall is fitted with a plastic corner manger although alternative design mangers, including a revolving feed manger within the front partition, can be specified.

Tack and rug rooms, feed rooms, hay stores, rest rooms, wash down areas and offices can all be easily included within the barn design and positioned conveniently for the most efficient working of the yard. The tack room comes complete with the standard saddle and bridle racks.

Also, secure doors and other bespoke features can be included within the tack room, as with a standard Scotts building design.



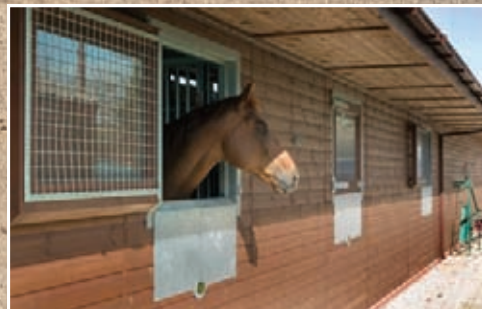
"From the initial site visit to the final construction, you have all been very professional and extremely helpful."
A Newmarket Stud

THE EXTERNAL PERSPECTIVE

The roof is fitted with steel profile metal sheeting as standard, although other roof options can be accommodated if required. Internally, the roof is insulated and lined with a fire resistant boarding.

Externally, the standard one metre overhang offers protection to the horses and the staff. Sliding doors offer easy and quick access to one or both ends of the barn and are high enough to accommodate tractors or other vehicles.

As with all of the Scotts equestrian buildings, the American style barns can be stained to suit your taste and surrounds, with bespoke features being incorporated, as required.



Professional Solutions



THE PROFESSIONAL YARD

Horses are a serious business and when horses are worth millions, looking after them is a job for the professionals. It is no surprise, then, that owners and trainers from professional yards and studs across the country turn to Scotts to provide them with the very best in stabling.

Scotts' experts work closely with equestrian architects and contractors to design and include all of the necessary elements to guarantee the ideal working environment for your business. For example, veterinary boxes can be fitted with specialist equipment and many racing yards now demand facilities for individual dietary needs, a drugs dispensary and even a solarium.

PROFESSIONAL APPROACH

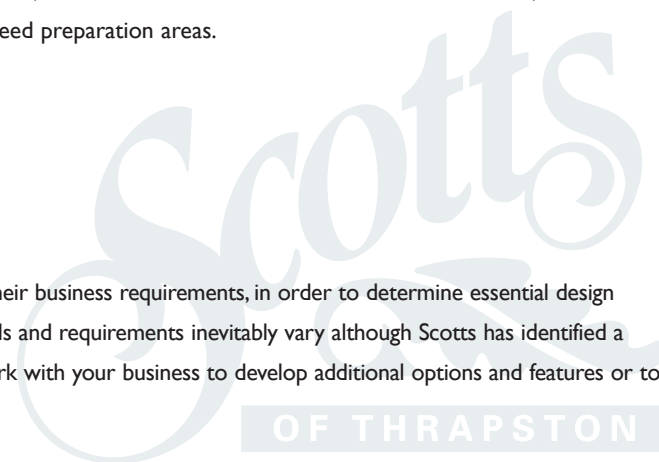
Scotts has worked with many professional and commercial yards to understand their business requirements, in order to determine essential design features within a functional stable yard. As each yard is different, the specific details and requirements inevitably vary although Scotts has identified a number of common features that are demanded on a regular basis. Scotts can work with your business to develop additional options and features or to comply with Building Regulations as necessary.



THE COMMERCIAL YARD

Similarly, many equestrian businesses, such as liveryes, riding schools, equestrian 'holiday homes' and competition yards, require peace of mind with respect to the comfort and safety of their horses and rely on the experience from Scotts to enhance their business.

Commercial yards often specify more practical layout designs, with the E-shaped yard being a firm favourite, typically incorporating a reception area, offices and toilets as well as the main loose boxes, tack and feed preparation areas.



"Thank you all for a very helpful and professional service, from sales, planning and installation we could not have had a better supplier."
Mr A, Cambridgeshire



A professional pre-training yard with a 1.2m overhang, 30° pitched roof finished in pantiles and clad in tongue and groove shiplap boarding in "Spruce".

Timber Buildings



THE STRAIGHTFORWARD RANGE

Scotts has recognised that many horse owners want a functional stable yard, which looks good and is classic in design.

The bespoke stables are not appropriate for all customers, so Scotts also offers a simple and straightforward solution for the usual 'no frills' stable layouts. This pre-defined 'Straightforward' range has a standard specification with fixed prices and shorter lead times.

Layout options can be seen in detail on the Scotts website at: www.scottsofthrapston.co.uk or further details can be obtained from the sales team.

OUTBUILDINGS TO SUIT

Scotts is renowned for supplying bespoke timber buildings and if you require stand alone tractor, hay or log stores to blend in with the stables or your main property, Scotts can design and manufacture accordingly.

Over many years, Scotts has designed all manner of outbuildings which are functional yet attractive, adding value to your property and your working environment.

The same attention to detail and design features apply to all Scotts' outbuildings and you can specify the elements that are important to you and your surrounds.

FIELD SHELTERS

Field shelters come in just about any shape and size, depending on your needs. They range from a small, open ended shelter for a single pony up to a larger and more elaborate construction to take several horses.

There are a number of opening options, whether completely open fronted or an opening in one end or the centre of the front section. Alternatively, windows, doors, overhangs and partitions can all be included to create a purpose made building for your exact requirements. As with the main loose boxes, Scotts utilises their own pattern tongued and grooved shiplap boarding as standard which is affixed to a durable timber frame construction.

Decorative external finish options and alternative cladding styles are the same as for the standard Scotts stables. Internally, kicking boards are fitted to eaves height and the opening edges are protected by galvanised steel.

OF THRAPSTON



Bespoke Garages & Pavilions

"We are very pleased with the new building, as always a pleasure to deal with your company."
Mrs C, Wiltshire



IDEAL FOR ALL VEHICLES

Care and protection of vehicles is, for some people, nearly as important as looking after the horses. So, whether it is a secure storage facility for the horse trailer, a three car garage with workshop for the enthusiast or simply a covered bay for the family runabout, Scotts of Thrapston has the answer.

Timber garages are an ideal solution as they offer natural insulation creating a dry, condensation free environment for your vehicles. They also offer a cost effective and more natural solution to housing your car or motorbike, as compared to brick buildings.

Scotts' garages can be personalised to provide you with the ideal building for storing or repairing your vehicles throughout the year, whilst protecting you both from the elements. As with the stables, Scotts' garages can be created to match the existing architecture and use of local materials, combined with careful design, will ensure that your garage blends perfectly with the surroundings.

A separate garages brochure is available from Scotts if you require more specific design details and options. Please call on 01832 732366 for more information or to request a garages brochure.

LEISURE BUILDINGS AND CLUB HOUSES

Scotts' bespoke pavilions and club houses are adaptable and versatile, designed to suit any purpose. Whether a sports building or a club house, each project is designed to suit the application and is constructed to the highest standards.

Scotts has worked with many clubs and schools to create pavilions for their sporting and educational needs and completed projects, around the UK, can be viewed as required.

Scotts' personnel will assist you with the initial design and specification to create the ideal layout for your application. Following initial consultations, Scotts will produce a detailed plan for your consideration, ensuring the building is practical and functional for everyday use as well as meeting Building Regulation requirements.

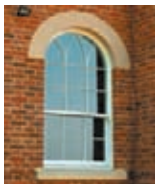
As with the equestrian buildings, pavilions can be personalised with oak posts, clock towers and so on, as well as being designed to complement the surrounding architecture.

If you require supplementary information on pavilions and leisure buildings, please contact the sales team.



Performance Doors

From basic primed flush doors through to the highest quality inlaid veneer or panelled doors, Scotts has the solution to meet most commercial or residential applications. The Scotts range of fire, acoustic, security and other performance doors are tailored to suit individual customer requirements, whether for refurbishment or new build projects.



Period Windows & Bespoke Joinery

For many years, Scotts has had an enviable reputation for producing bespoke joinery, of the highest quality, for both commercial and domestic projects. In addition, Scotts manufactures and supplies bespoke timber windows, including sliding sash and casement windows and French doors, which combine the charm and character of traditional windows with modern, Part L compliant levels of insulation and security.



Roof Structures

As a leading member of the Trussed Rafter Association, Scotts can design and supply all structural roof components from trussed rafters and room-in-the-roof trusses to roof structures for special applications. Scotts is the preferred supplier to many leading UK housebuilders and construction companies, handling a diverse range of projects.



Engineered Floors

The easi-joist engineered floor system from Scotts provides a practical, cost effective alternative to traditional timber joists, whether for domestic or commercial applications. A precision designed and manufactured floor system, easi-joist combines stress graded timber with engineered metal webs to create a flooring solution to suit your specification.



Summerhouses & Pavilions

Scotts manufactures and supplies distinguished summerhouses, including the National Trust range of summerhouses. Bespoke garden and leisure buildings and pavilions can also be supplied for a variety of purposes. The range of sumptuous summerhouses will enhance any garden setting and provide the perfect hideaway whilst every pavilion is purpose designed and manufactured to suit your exact needs.



National Trust Summerhouses

Working in close partnership with the National Trust, Scotts has created two highly individual garden buildings each inspired by a very special National Trust property. The Writers Retreat and the Reading Room are two classic buildings with romantic charm, each providing a peaceful garden retreat.



Equestrian Buildings

Scotts is the country's leading supplier of bespoke timber equestrian buildings with an unrivalled reputation for design, quality and customer service. The Scotts service includes initial design through to on-site construction. Whether a complete yard complex, an American barn or a simple field shelter is required, Scotts provides the perfect solution for you and your horses.



Garages & Outbuildings

Scotts bespoke garages and workshops can be created to accommodate your treasured motor vehicle, whether a cherished classic car or motorbike or a family runabout. Scotts garages can be designed and manufactured to your exact specification, whatever size or finish you require, to create a unique and striking building.

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www.scottsofthrapston.co.uk

